

# VERIFICATION STATEMENT

## GLOBE Performance Solutions

Verifies the performance of

### Bio Waste Oxidizer

Developed by Eco Waste Solutions  
Burlington, Ontario, Canada

**Registration: GPS-ETV\_VR2021-05-31\_BW**

In accordance with

**ISO 14034:2016**

**Environmental Management —  
Environmental Technology Verification (ETV)**



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May 31, 2021  
Vancouver, BC, Canada



Verification Body  
GLOBE Performance Solutions  
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## Performance claims

The Bio Waste Oxidizer, manufactured by Eco Burn Inc. (Eco Waste Solutions), is a three-stage thermal gasification system capable of meeting the average stack emission concentrations listed below, when used to incinerate biomedical waste and when the minimum temperature and minimum residence time in the afterburner are 1,000°C and 2 seconds, respectively.

Parameter	Average Scrubber Emission Concentrations
Particulate*	28.7 mg/Rm <sup>3</sup>
Pb+Mn+Cr+Cu+As+Ni	0.5 mg/Rm <sup>3</sup>
Cd	0.001 mg/Rm <sup>3</sup>
Hg	0.003 mg/Rm <sup>3</sup>
Dioxin/Furan**	0.027 ng I-TEG/Rm <sup>3</sup>
SO <sub>2</sub>	37 mg/Rm <sup>3</sup>
NO <sub>x</sub> ***	167 mg/Rm <sup>3</sup>
CO	8 mg/Rm <sup>3</sup>
HCl	16 mg/Rm <sup>3</sup>
HF	1.1 mg/Rm <sup>3</sup>
Organic Compound****	9 mg/Rm <sup>3</sup>

\* Emissions exclude excess sodium hydroxide contribution

\*\* I-TEQ refers to international toxicity equivalent factor (2,3,7,8-TCDD)

\*\*\* Nitrogen oxides are expressed as nitrogen dioxide

\*\*\*\* Expressed as methane

R indicates the reference measurement conditions for emissions, which are: at 25°C and 1 atmosphere, adjusted to 11% oxygen by volume

## Technology Description

The Bio Waste Oxidizer is a batch-mode three-stage thermal oxidation system for incinerating biomedical waste. In the first stage, waste is oxidized in the combustion chamber by means of a gas or oil fired burner. Off gases from the first stage are combusted in the second stage (afterburner) and then emitted through a wet scrubber in the third stage. Critical process parameters in both stages are computer controlled. The complete oxidation cycle, which consists of loading, combustion, cooling and ash removal, occurs over twelve hours. The actual oxidation process occurs over a 6 to 8 hour period.

## Technology Application

The Bio Waste Oxidizer can be used for the thermal oxidation of municipal, medical and industrial wastes. The verified performance claim is based on the incineration of biomedical wastes.

## Verification

This verification was first completed in March 2000 and has been considered valid for subsequent renewal periods every three (3) years thereafter. The data set analysed for claim verification was generated for a compliance test performed on a full-scale system in Burlington, Ontario. The test was performed by Canadian Ortech Environmental, in July 1999, with all protocols accepted by the Ontario Ministry of the Environment (MOE). The loadings to the incinerator on the three test days were approximately 1000 kg of biomedical waste per test. The waste composition was as defined by the Ontario Ministry of the Environment's proposed definition of biomedical waste.

The original verification of the performance claim based on this data was carried out by Chemical Emission Management Services (CEMS) of Mississauga, Ontario. This ETV renewal is considered to meet the equivalency of an ETV verification completed using the International Standard *ISO 14034:2016 Environmental management – Environmental technology verification (ETV)*.

## What is ISO 14034:2016 Environmental management – Environmental technology verification (ETV)?

ISO 14034:2016 specifies principles, procedures and requirements for environmental technology verification (ETV), and was developed and published by the *International Organization for Standardization (ISO)*. The objective of ETV is to provide credible, reliable and independent verification of the performance of environmental technologies. An environmental technology is a technology that either results in an environmental added value or measures parameters that indicate an environmental impact. Such technologies have an increasingly important role in addressing environmental challenges and achieving sustainable development.

### For more information on the Bio Waste Oxidizer please contact:

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### For more information on ISO 14034:2016 / ETV please contact:

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### Limitation of verification – Registration: GPS-ETV\_VR2021-05-31\_BW

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